

# New Benzo[*b*]furans as Electroluminescent Materials for Emitting Blue Light

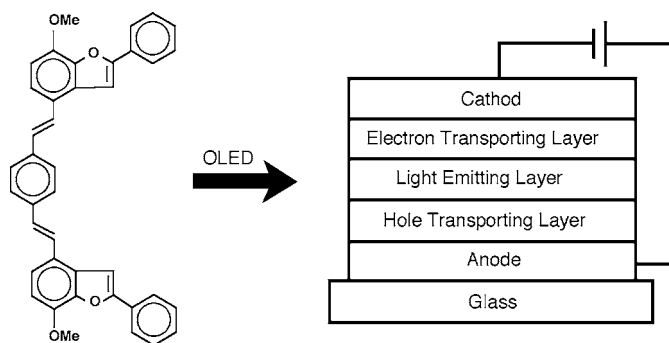
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## ABSTRACT



New functionalized mono- and bis-benzo[*b*]furan derivatives were synthesized and developed as blue-light emitting materials. They possessed a CN, CHO, CH=CHPh, CH=CPh<sub>2</sub>, or CH=CHCOOH group at the C4-position. Two benzo[*b*]furan nuclei in bis-benzo[*b*]furan derivatives were connected by a divinylbenzene bridge. With good volatility and thermal stability, bis-benzo[*b*]furan 7a was fabricated as a device. It emitted blue light with brightness 53430 cd/m<sup>2</sup> (at 15.5 V) and high maximum external quantum efficiency 3.75% (at 11 V).

New organic light-emitting devices (OLEDs) are in great demand by modern electronic industries.<sup>1</sup> They can be used for the manufacture of flat panel display and portable electronic products.<sup>2</sup> By modification of the molecular structure, organic materials can emit the desired color with low-drive voltage.<sup>3,4</sup> In contrast, difficulties often arise in the fabrication of inorganic materials as efficient light-emitting devices.<sup>5</sup>

Nowadays, compounds with blue luminescence are highly desirable because of their wide applicability.<sup>6</sup> The existing organic materials with blue light-emitting capability include

styrylarylenes,<sup>7</sup> polyphenyls,<sup>8</sup> perylenes,<sup>9</sup> benzofurans,<sup>10</sup> indoles,<sup>11</sup> oxadiazoles,<sup>12</sup> thiophenes, etc.<sup>13</sup> Due to critical requirements on physical and optical properties for fabrication, most of the existing devices leave much room for

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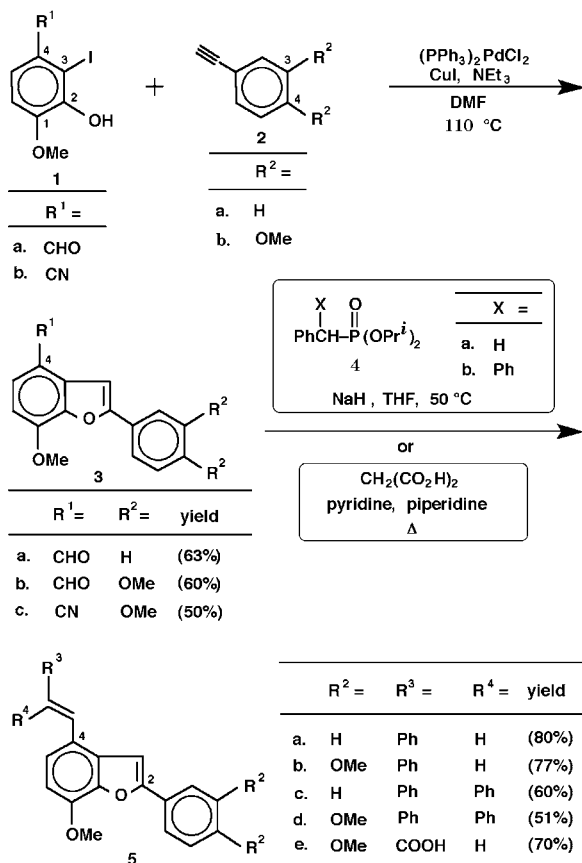
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improvement. Herein we report our recent development of functionalized benzo[*b*]furans,<sup>13</sup> especially bis-benzo[*b*]furan derivatives, as competent new materials for OLEDs.

For the synthesis of functionalized benzo[*b*]furans **3**, we first treated 4-formyl-2-hydroxy-3-iodoanisole<sup>14</sup> (**1a**) with a phenylacetylene<sup>15</sup> (**2**, 2.0 equiv) in the presence of (PPh<sub>3</sub>)<sub>2</sub>PdCl<sub>2</sub> (0.060 equiv), CuI (0.060 equiv), and triethylamine (3.0 equiv) in DMF at 110 °C (Scheme 1).<sup>16</sup> The desired

Scheme 1



4-formylbenzo[*b*]furans **3a,b** were generated as solids in 60–63% yield. Second, we obtained 4-cyanobenzo[*b*]furan **3c** in 50% yield from 4-cyano-2-hydroxy-3-iodoanisole (**1b**) and (3,4-dimethoxyphenyl)acetylene (**2b**).<sup>15</sup>

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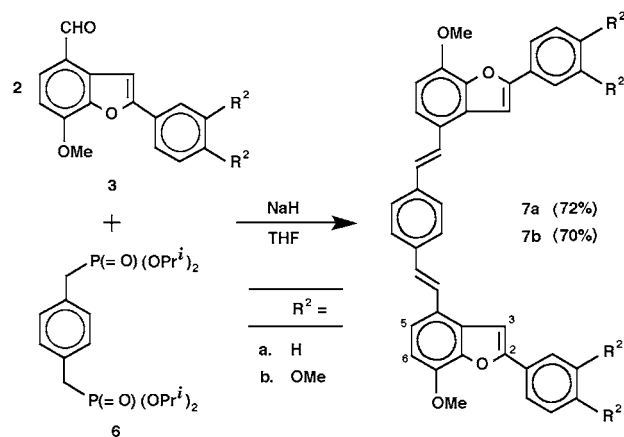
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The formyl group in benzo[*b*]furans **3a,b** provided a chance to elongate their  $\pi$ -system by addition of another functionality, including a styryl,  $\beta,\beta$ -diphenylvinyl, and carboxyvinyl group. Attachment of these auxochromes at the C4-position would enable us to tune the emitting light with bathochromic and hypsochromic shifts. Therefore, we condensed aldehydes **3a,b** with a benzylphosphonate (i.e., **4a** or **4b**)<sup>17</sup> in the presence of NaH in THF to give vinylbenzo[*b*]furans **5a–d** in 51–80% yields (Scheme 1). Moreover, the Knoevenagel reaction was applied to aldehyde **3b** and malic acid (1.0 equiv) in the presence of pyridine and piperidine to produce **5e** in 70% yield. Finally, reaction of aldehydes **3a,b** with bisphosphonate **6** produced the desired bis-benzo[*b*]furan derivatives **7a,b** in 70–72% yields (see Scheme 2).

Scheme 2



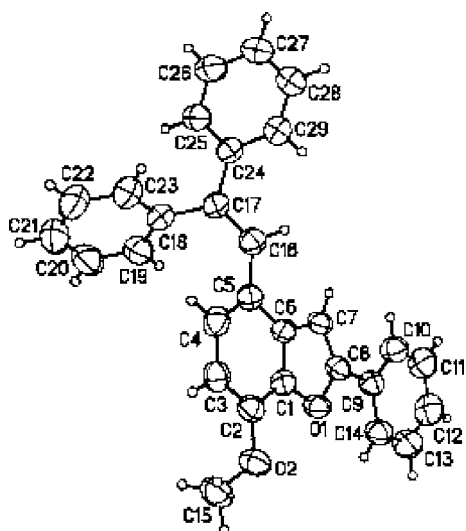
Structures of the new compounds **3b,c**, **5b–e**, and **7a,b** were fully characterized by <sup>1</sup>H NMR, <sup>13</sup>C NMR, IR, UV, photoluminescence (PL), and mass spectroscopic methods. For example, bis-benzo[*b*]furan **7a** exhibited one characteristic singlet at 6.85 ppm in its <sup>1</sup>H NMR spectrum for the C3-protons. Two doublets with *J* = 8.4 Hz appeared at 7.40 and 7.91 ppm for the C5- and C6-protons; another two doublets with *J* = 16.2 Hz appeared at 7.18 and 7.42 ppm for the vinylic protons. In its <sup>13</sup>C NMR spectrum, the resonance occurred at 157.09 and 125.70 ppm for the C2- and C3-carbons, respectively, at 128.34 and 122.26 ppm for the two vinylic carbons. In its IR spectrum, one medium absorption band appeared at 1514 cm<sup>−1</sup> for the OC=C stretching vibration in the furan moiety.

We unambiguously confirmed the molecular framework of a benzo[*b*]furan by using single-crystal X-ray diffraction analysis (see Figure 1). Among our synthesized benzo[*b*]-

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**Figure 1.** ORTEP diagram of diphenylvinylbenzo[*b*]furan **5c** obtained by X-ray analysis.

furans, **5c** was the only compound that can be obtained in single-crystal form. Its triclinic crystals possessed space group *P*1 with *a* = 11.0613(2) Å, *b* = 11.2060(2) Å, *c* = 18.367(3) Å,  $\alpha$  = 103.796(3)°,  $\beta$  = 98.545(3)°, and  $\gamma$  = 90.565(3)°. The dihedral angle was 12° between the benzo-furan nucleus and the C2-benzene moiety. Compounds with a nonplanar structure generally have less tendency to pack into crystal lattice and, hence, favor amorphous morphology.<sup>18</sup> Our X-ray data indicate that the aryl moiety attached at the C2-position was not coplanar with the benzofuran nucleus. This would lead to amorphism, which facilitates device fabrication by use of various 2'-substituted benzo[*b*]furans.

Among monobenzo[*b*]furans **3a–c** and **5a–e**, cyano-containing derivative **3c** exhibited hypsochromic shift and appealing photoluminescence (PL) quantum yield ( $\Phi_{\text{PL}}$ , entry 3 in Table 1). It is due to conjugation of the aromatic  $\pi$ -system therein to an electron-withdrawing cyano group.<sup>3</sup> Thus the cyano group can be used to tune the electronic and the optical properties of benzo[*b*]furans. On the other hand, bis-benzo[*b*]furans **7a,b** showed significant bathochromic shift (entries 9 and 10) with high  $\Phi_{\text{PL}}$  values (0.43–0.46).

Thermal properties of benzo[*b*]furans were analyzed by differential scanning calorimetry (DSC) and thermal gravimetric analysis (TGA) methods. Our results indicate that the bis-benzo[*b*]furans were more stable than mono-benzo[*b*]furans. The glass transition temperature (*T<sub>g</sub>*), melting temperature, and onset decomposition temperature of bis-benzo[*b*]furan **7a** were 83, 282–283, and 320 °C, individually. Generally morphological instabilities of organic layers do not seem to be a dominant factor in intrinsic degradation of OLEDs, especially for operating conditions at room temperature.<sup>20</sup> The *T<sub>g</sub>* value of **7a** (83 °C) is higher than the general organic materials used for OLEDs ( $\geq 60$  °C). While

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**Table 1.** UV and Photoluminescent Properties of Benzo[*b*]furans **3**, **5**, and **7**

entry	benzo[ <i>b</i> ]-furan	substituent	UV $\lambda_{\text{max}}$ , nm ( $\epsilon$ )	PL $\lambda_{\text{max}}$ , nm	PL $\Phi_{\text{PL}}^a$
1	<b>3a</b>	CHO	332 (13800) 263 (17310)	406	0.03
2	<b>3b</b>	CHO	352 (19640) 282 (19310)	457	0.36
3	<b>3c</b>	CN	330 (25530) 272 (10020)	393	0.45
4	<b>5a</b>	CH=CHPh	314 (26200) 282 (23200)	426	0.12
5	<b>5b</b>	CH=CHPh	342 (29880) 310 (25240)	425	0.23
6	<b>5c</b>	CH=CPh <sub>2</sub>	336 (38360) 294 (35120)	450	0.01
7	<b>5d</b>	CH=CPh <sub>2</sub>	338 (36320) 300 (12600)	462	0.01
8	<b>5e</b>	CH=CHCOOH	342 (8970) 276 (15630)	483	0.21
9	<b>7a</b>	C <sub>6</sub> H <sub>4</sub> CH=CH	398 (63030) 296 (41220)	463	0.43
10	<b>7b</b>	C <sub>6</sub> H <sub>4</sub> CH=CH	400 (62020) 320 (42610)	470	0.46

<sup>a</sup> The photoluminescence quantum yields in CH<sub>2</sub>Cl<sub>2</sub> were measured in comparison with anthracene in ethanol (0.27).<sup>19</sup> The excitation wavelength was fixed at 340 nm.

being made as a device, compound **7a** was found stable at 3.6, 7.0, 11, and 15.5 V. Nevertheless, degradation in this OLED appeared in the form of a decrease in device photoluminescence after the voltage reached 17.0 V.

We measured the HOMO energy of the materials with high  $\Phi_{\text{PL}}$  by cyclic voltammetry (CV) with ferrocene (4.8 eV) as the reference. The LUMO energy was calculated from the HOMO and the lowest energy absorption edge of the UV/Vis absorption spectra.<sup>21</sup> Their first oxidation potential (*E<sub>ox</sub>*), HOMO energy, LUMO energy, and band gaps are shown in Table 2. The conjugation degrees of the aromatic  $\pi$ -system

**Table 2.** Electrochemical Data of Mono- and Bis-benzo[*b*]furan Derivatives

entry	benzo[ <i>b</i> ]-furan	substituent	<i>E<sub>ox</sub></i> (V) vs Ag/AgCl	HOMO (eV)	LUMO (eV)	energy gap (eV)
1	<b>3b</b>	CHO	1.50	5.90	2.76	3.14
2	<b>3c</b>	CN	1.56	5.72	2.37	3.35
3	<b>5b</b>	CH=CHPh	1.17	5.37	2.36	3.01
4	<b>7a</b>	C <sub>6</sub> H <sub>4</sub> CH=CH	0.98	5.26	2.48	2.78
5	<b>7b</b>	C <sub>6</sub> H <sub>4</sub> CH=CH	0.89	5.06	2.32	2.74

can influence the energy gap. Our results indicate that the energy gaps between HOMO and LUMO were significantly lower for bis-benzofurans (entries 4 and 5 of Table 2) than the mono-benzofurans (entries 1–3).

Among our synthesized benzo[*b*]furans, we selected **7a** for the device fabrication because of its higher PL quantum

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yield, better thermal stability, and sublimation capability. Moreover, the HOMO energy measured for **7a** was 5.26 eV; thus, hole injection from the NPB (5.40 eV) anode to **7a** should be feasible. The HOMO energy for TPBI is 6.2 eV; its application as a hole-blocking layer would not favor holes to enter the TPBI layer. As a result, recombination and emission can take place in the layer of **7a**. On the basis of this design, we made our device by ITO/NPB (40 nm)/**7a** (4.0%) in ADN (30 nm)/TPBI (10 nm)/Alq<sub>3</sub> (30 nm)/Mg–Ag (50 nm)/Ag (10 nm). The ADN functioned as a host material layer and the TPBI as the hole blocking material. The ITO, NPB, ADN, TPBI, Alq<sub>3</sub>, Mg–Ag represent indium tin oxide, 4,4'-bis[*N*-(1-naphthyl)-*N*-phenylamino]biphenyl, 9,10-di(2-naphthyl)anthracene, 1,3,5-tris(*N*-phenylbenzimidazol-2-yl)benzene, tris(8-hydroxyquinoline)aluminum, and magnesium–silver alloy (~10:1) individually. The NPB and Alq<sub>3</sub> were used as the hole and electron-transporting material, respectively.

The device of **7a** had turn-on voltage of 3.6 V; its brightness reached 303 cd/m<sup>2</sup> at 1.0 mA and 6.0 V as well as 1298 cd/m<sup>2</sup> at 2.48 mA and 7.0 V. The initial color of our device was blue–green ( $x = 0.15$  and  $y = 0.25$ ) in the Commission Internationale de L'Eclairage (CIE) chromaticity coordinates. The observed maximum brightness was 53430 cd/m<sup>2</sup> at 85.5 mA and 15.5 V. The external maximum quantum and power efficiency for the **7a** device were 3.75% and 2.03 lm/W, which were achieved at 11 V (314 mA/cm<sup>2</sup>, 22418 cd/m<sup>2</sup>). To the best of our knowledge, the device of **7a** showed the greatest brightness and the maximum power efficiency in comparison with all reported compounds in the family of benzofurans.<sup>10</sup>

In conclusion, a series of new mono- and bis-benzo[*b*]-furan derivatives were synthesized successfully, which possessed various substituents including CHO, CN, CH=CHPh, CH=CPh<sub>2</sub>, and CH=CHCOOH groups at the C4-position. Several compounds exhibited appealing photoluminescence quantum yields and thermal stability. A device containing bis-benzo[*b*]furan (i.e., ITO/NPB/**7a**) was fabricated in the ADN/TPBI/Alq<sub>3</sub>/Mg–Ag/Ag structure, which emitted light in the blue region with high maximum external quantum efficiency and great brightness. Accordingly, bis-benzo[*b*]furans possess great potential as highly efficient blue OLED materials. The key factors to our success include the following: (1) Choosing benzo[*b*]furan as the nucleus with an aryl group attached at the C2-position. This design leads to nonplanarity of the molecules, which provides amorphous morphology. (2) Elongating the  $\pi$ -system therein while holding geometric symmetry for the target molecules (i.e., bis-benzo[*b*]furans). Subsequently, the light of the desired wavelength is emitted brightly. (3) Controlling molecular size and weight of the benzo[*b*]furan in its dimeric form. Thus, the thermal stability and volatility of the target molecules allow them to be easily fabricated as an OLED device.

**Acknowledgment.** We thank Well-being Biochemical Corp. for financial support.

**Supporting Information Available:** Experimental procedures, spectral data, and physical properties for new benzo[*b*]furans **3b,c**, **5b–e**, and **7a,b** as well as fabrication of OLEDs and their measurement. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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